

41560

---

**EQUIPTO**

---

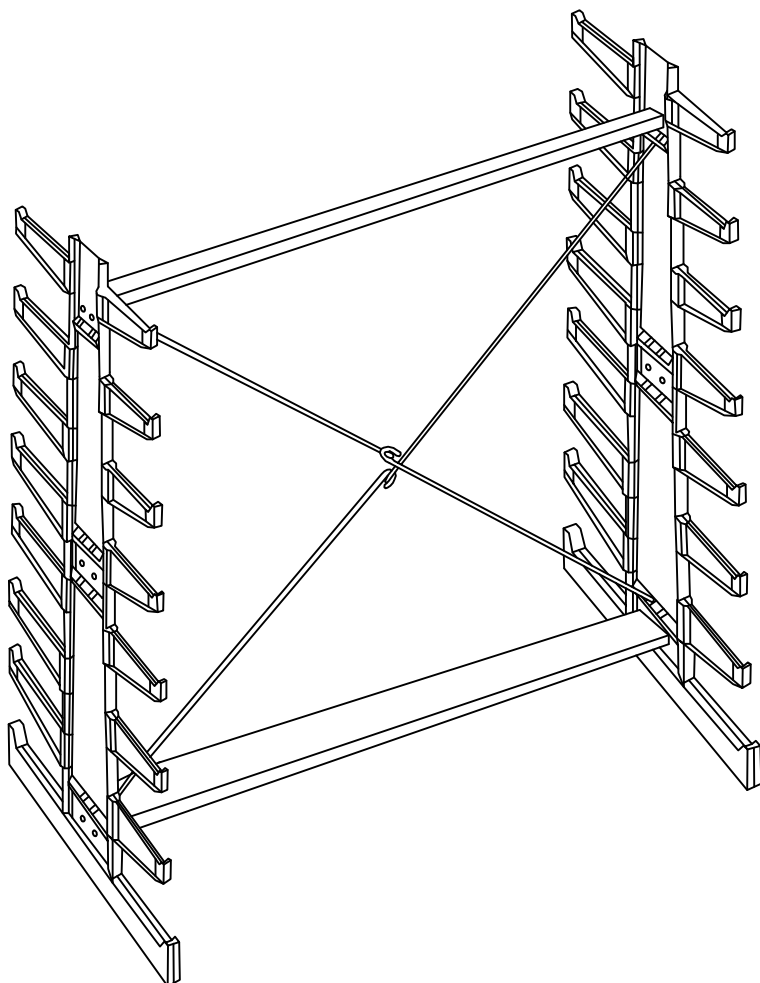
Bar Rack Assembly  
Instructions

**READ INSTRUCTIONS BEFORE ASSEMBLING**

# TABLE OF CONTENTS

## I BASIC UNIT ASSEMBLY

1. END BRACKET ASSEMBLY.....	PAGE 2
1B. END BRACKET ASSEMBLY (DOUBLE FACED).....	PAGE 2
2. BAR RACK SEPARATOR ASSEMBLY.....	PAGE 3
3. TIE ROD ASSEMBLY 3FT WIDE UNITS .....	PAGE 3
3B. TIE ROD ASSEMBLY 6-8FT WIDE UNITS .....	PAGE 4
4. CONTINUOUS BAR RACK ASSEMBLY.....	PAGE 4
5. ARM BRACKET ASSEMBLY.....	PAGE 5
5B. FINAL ARM BRACKET ASSEMBLY .....	PAGE 5
6. OPTIONAL SHELVING ASSEMBLY.....	PAGE 6



### ASSEMBLY PRECAUTION

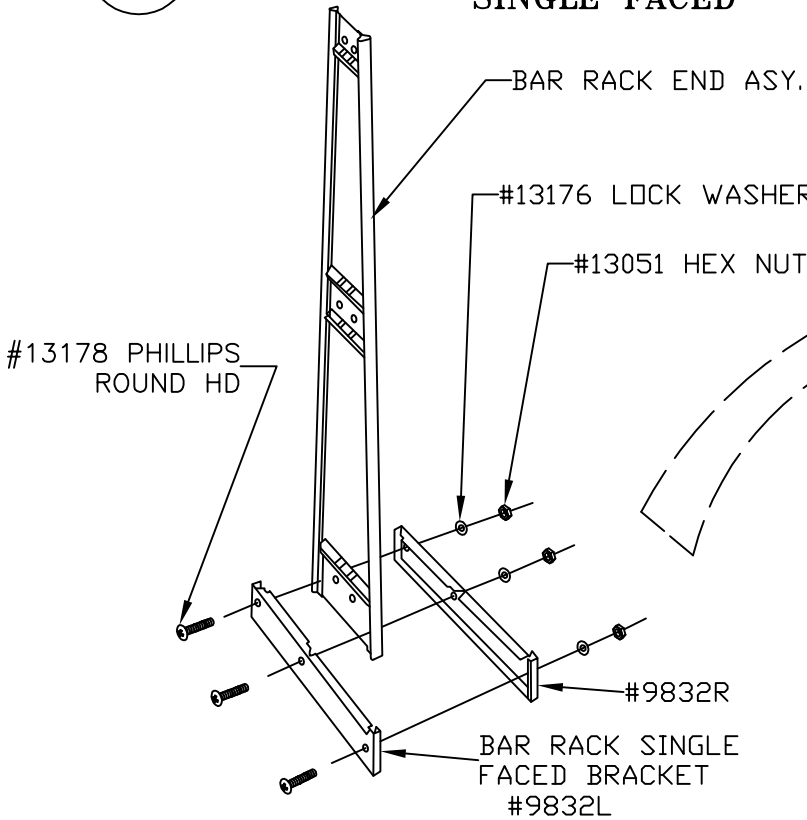
**AN UNSAFE CONDITION WILL EXIST UNLESS THE BAR RACKS ARE PROPERLY ASSEMBLED, THE TIE RODS INSTALLED AND ALL BOLTS AND NUTS TIGHTENED TO PROVIDE STABILITY.**

# Step

1

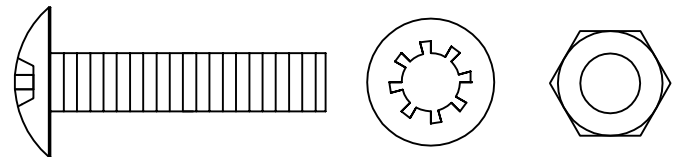
## END BRACKET ASSEMBLY

### SINGLE FACED



- #13178 PHILLIPS ROUND HEAD 5/16" x 3"
- #13176 LOCK WASHER
- #13051 HEX NUT 5/16"

(3 PER BRACKET)

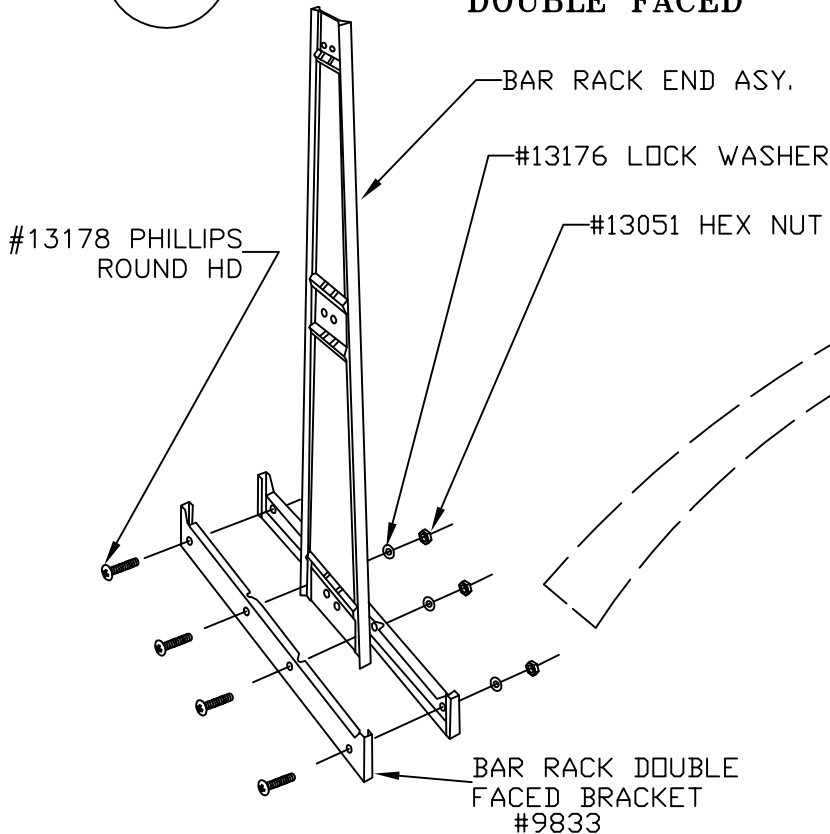


# Step

1B

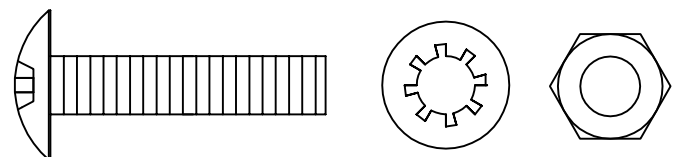
## END BRACKET ASSEMBLY

### DOUBLE FACED



- #13178 PHILLIPS ROUND HEAD 5/16" x 3"
- #13176 LOCK WASHER
- #13051 HEX NUT 5/16"

(4 PER BRACKET)

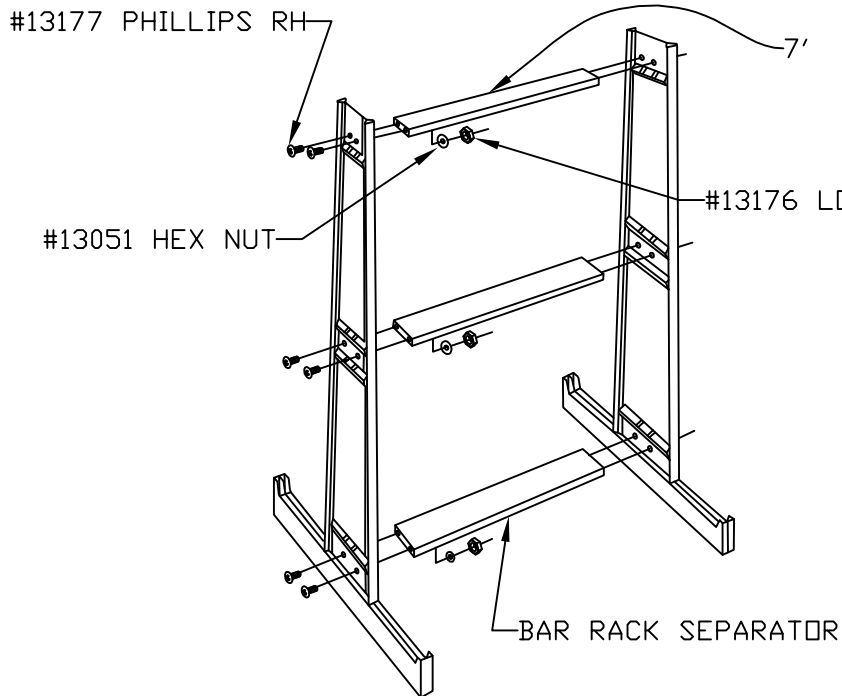


# Step

2

## BAR RACK SEPARATOR ASSEMBLY

(DOUBLE FACED SHOWN)

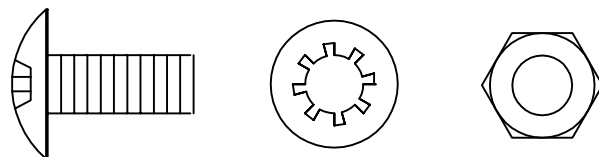


NOTE: THE UPPER SEPARATOR ON 7' BAR RACKS IS NARROWER THAN THE TWO LOWER SEPARATORS.

CAUTION: BAR RACK SEPARATORS ARE NOT TO BE USED AS A STEP OR FOR STORAGE.

- #13177 PHILLIPS ROUND HEAD 5/16" x 1/2"
- #13176 LOCK WASHER
- #13051 HEX NUT 5/16"

(4 PER SEPARATOR)

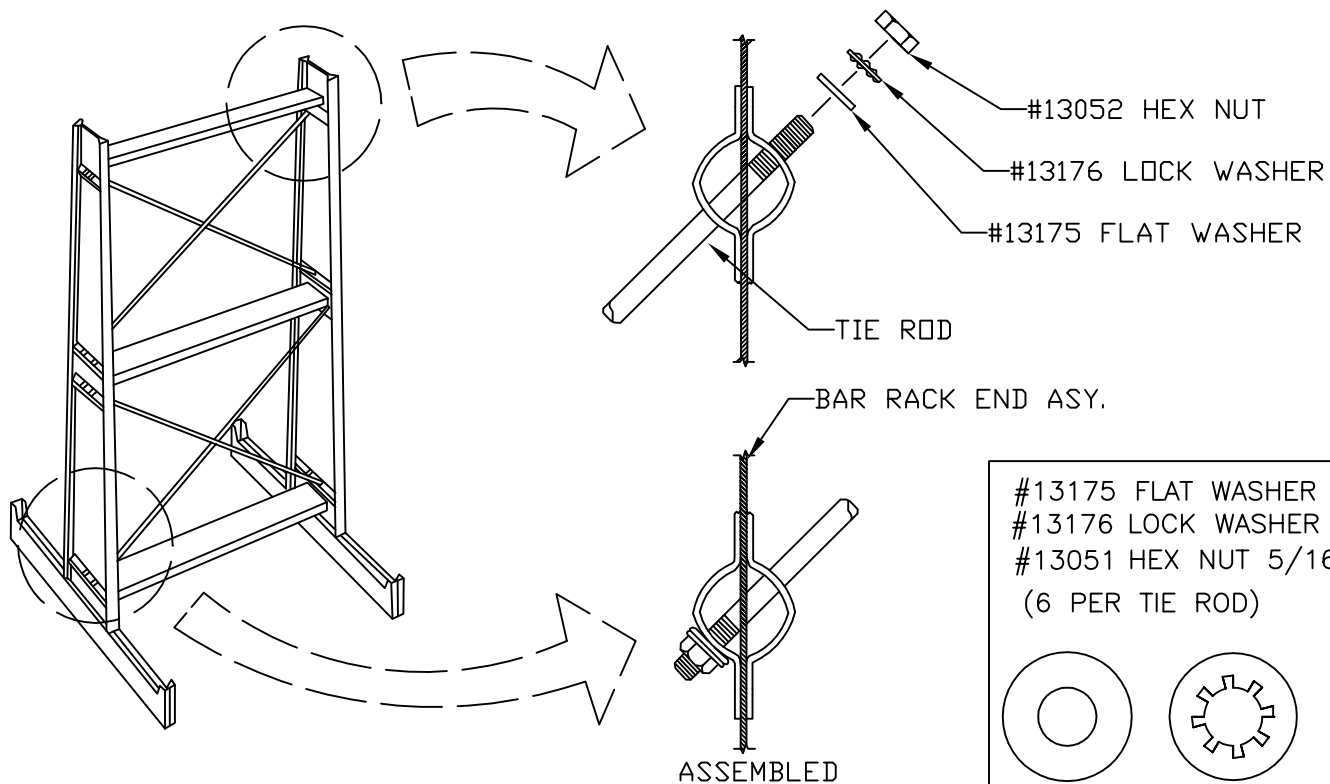


# Step

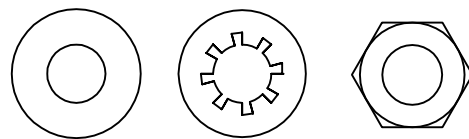
3

## TIE ROD ASSEMBLY 3FT WIDE UNITS

(DOUBLE FACED SHOWN)



- #13175 FLAT WASHER 5/16"
  - #13176 LOCK WASHER
  - #13051 HEX NUT 5/16"
- (6 PER TIE ROD)

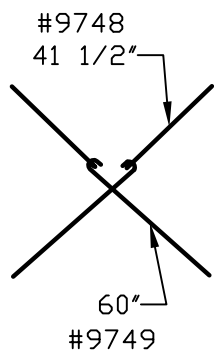
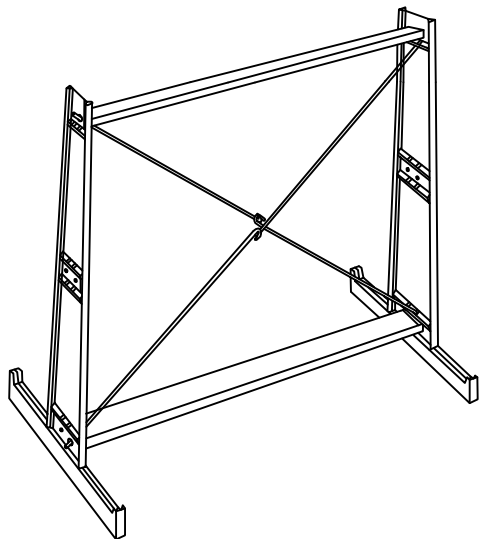


# Step

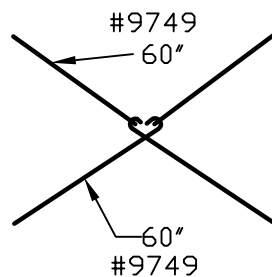
## 3B

### TIE ROD ASSEMBLY 6-8FT WIDE UNITS

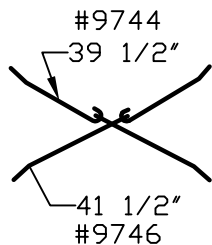
(DOUBLE FACED SHOWN)



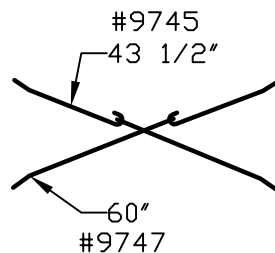
BAR RACKS  
#1060-72  
#1062-72



BAR RACKS  
#1060-96  
#1062-96



BAR RACKS  
#1064-72  
#1066-72



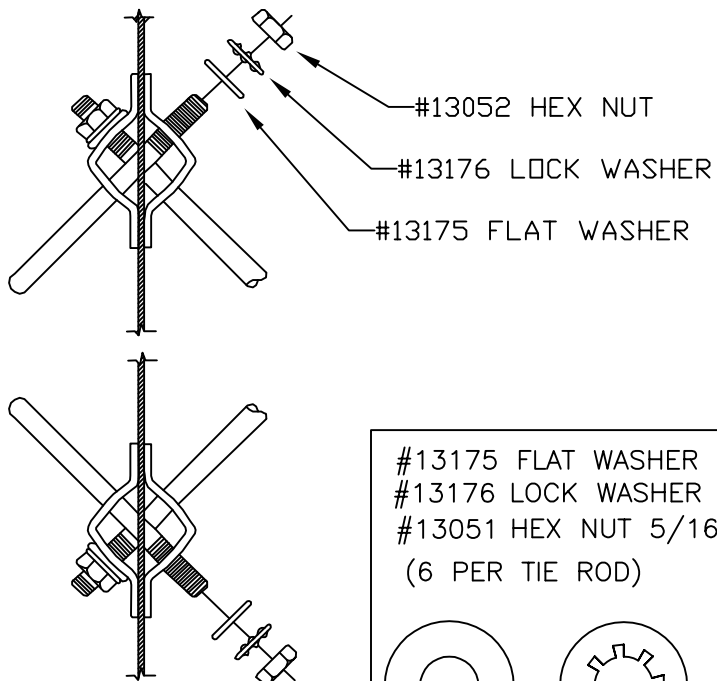
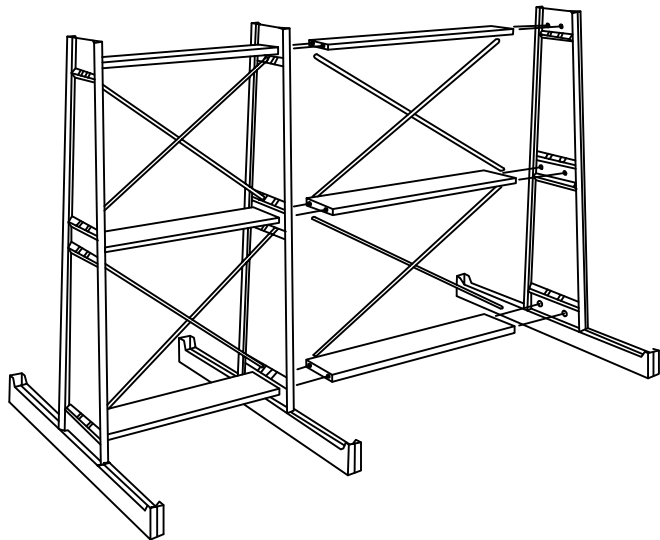
BAR RACKS  
#1064-96  
#1066-96

# Step

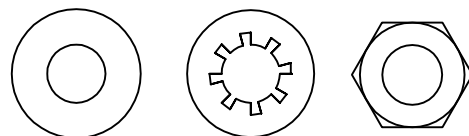
## 4

### CONTINUOUS BAR RACK ASSEMBLY

(DOUBLE FACED SHOWN)



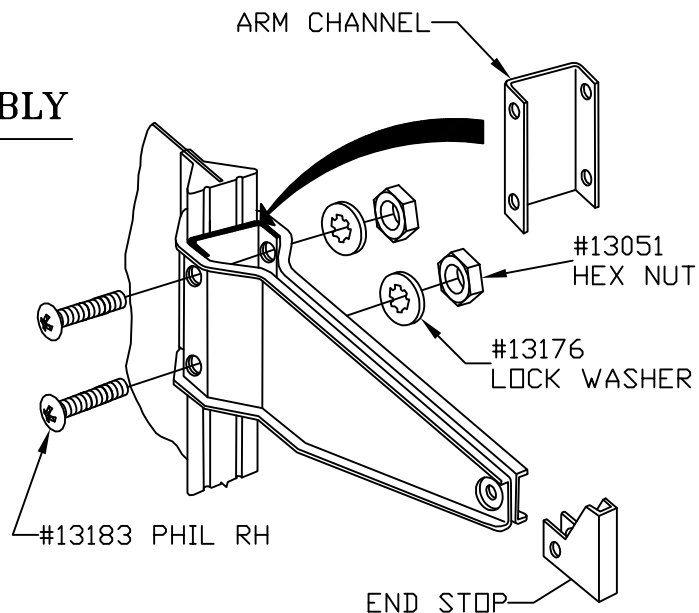
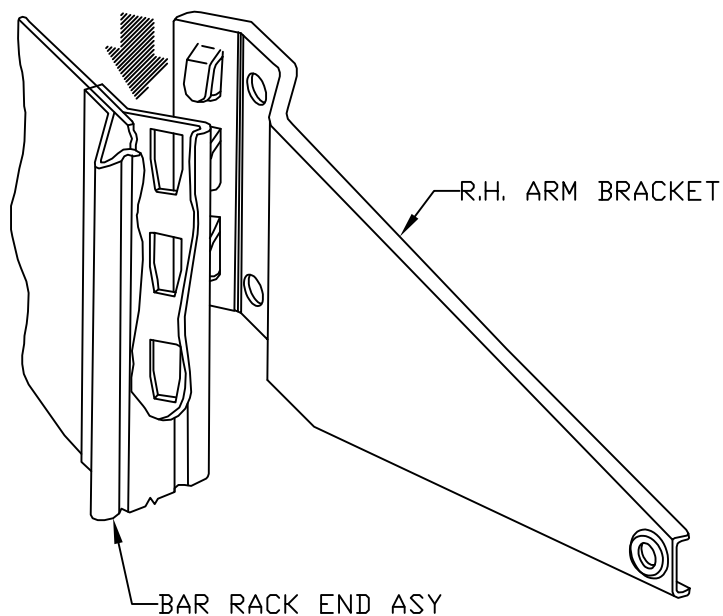
#13175 FLAT WASHER 5/16"  
#13176 LOCK WASHER  
#13051 HEX NUT 5/16"  
(6 PER TIE ROD)



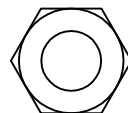
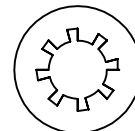
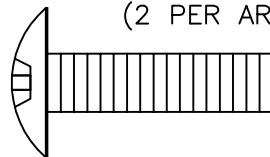
# Step

## 5

### ARM BRACKET ASSEMBLY



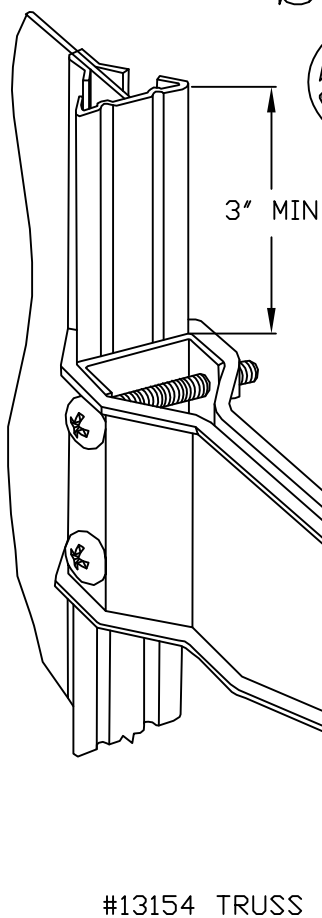
- #13183 PHILLIPS ROUND HEAD 5/16" x 2 1/4"
- #13176 LOCK WASHER 5/16"
- #13051 HEX NUT 5/16"
- (2 PER ARM)



# Step

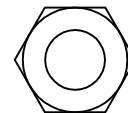
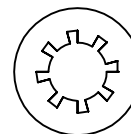
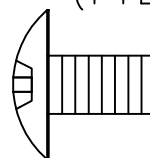
## 5B

### FINAL ARM BRACKET ASSEMBLY



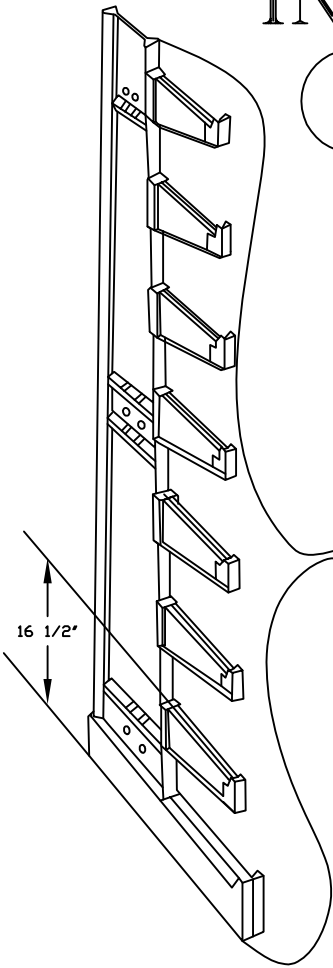
NOTE: A MINIMUM OF 3" OF UPRIGHT MUST BE VISIBLE ABOVE THE ARM BRACKETS AT THE TOP OF ALL RACK ENDS, TO SERVE AS A BACK STOP.

- #13154 TRUSS HEAD 5/16" x 3/4"
- #13176 LOCK WASHER 5/16"
- #13051 HEX NUT 5/16"
- (1 PER ARM)

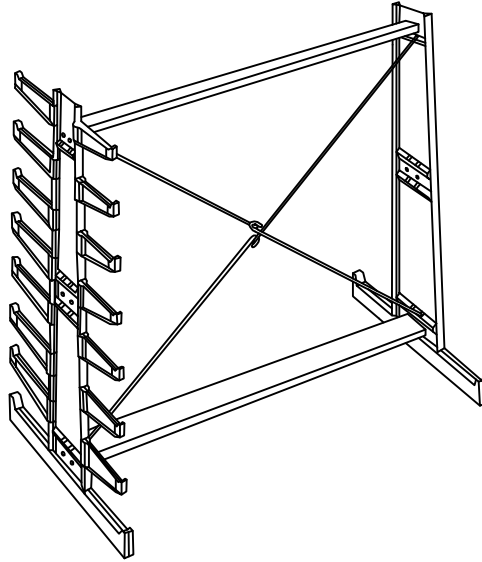


I

## ARM BRACKET SPACING

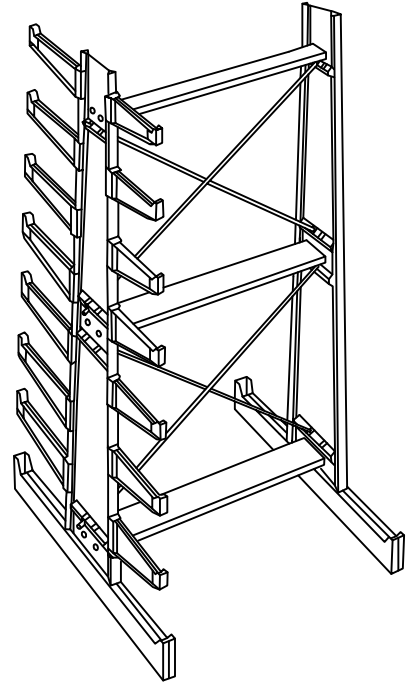


10" SPACING ON 7' HIGH BAR RACKS  
13 1/2' SPACING ON 4' HIGH BAR RACKS.



DOUBLE FACE BAR RACK 6-8FT

DOUBLE FACE BAR RACK 3FT

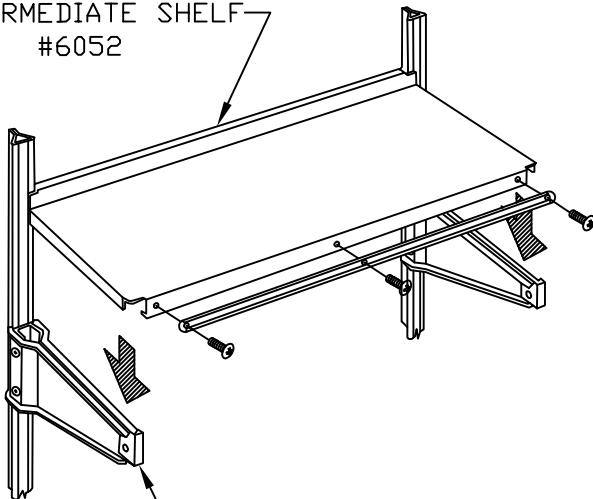


# Step

6

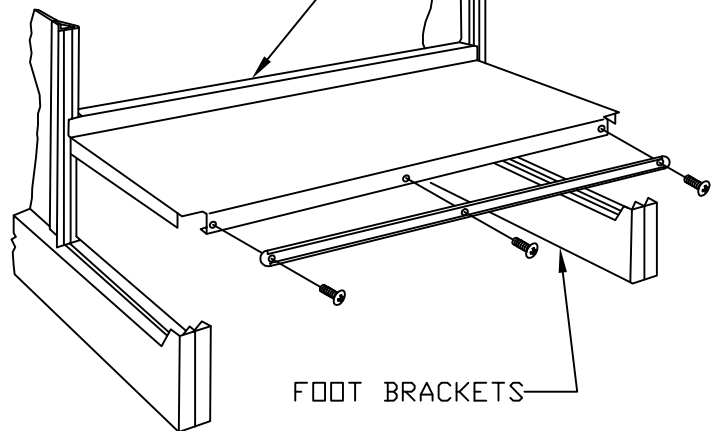
## OPTIONAL SHELVING ASSEMBLY

INTERMEDIATE SHELF  
#6052



INTERMEDIATE SHELF

BOTTOM SHELF  
#6053



BOTTOM SHELF

#13160 TRUSS HEAD SCREW #10-24 x 3/8"

#13033 #10 HEX NUT

