ASSEMBLY INSTRUCTIONS FOR

1. Obtain two horses or similiar supports for assembly. Shelf supports not be available. The unit may be assembled on the floor providing the unit canton or heavy paper is placed on the floor to protect the front of the unit.

2. Place top shelf in position as shown. Caution: the clips, attached at the ends of the top shelf, must fit on the outer side of the end panels as shown in figure 1 at right.

3. Place J. H. and R. H. end panels, in positions shown, with punched edges to the top. Insert narrow end flanges of bottom shelf into lower slots of end panels and bolt at each end.

4. Closed back units - bolt top shelf to end panels only thru end clips. Do not tighten unit. Back panel is installed.

5. Open back units - bolt top shelf to end panels thru end clips and rear flange of shelf.

6. Closed back units - bolt top shelf to end panels only thru end clips. Do not tighten unit. Back panel is installed.

7. Open back units - bolt top shelf to end panels thru end clips and rear flange of shelf.

8. Tighten bracket bolts to each shelf. Insert each shelf in slots at desired locations and push to rear. Check each front corner for locking of tabs.

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