

REV.	DATE	DESCRIPTION OF CHANGE	BY

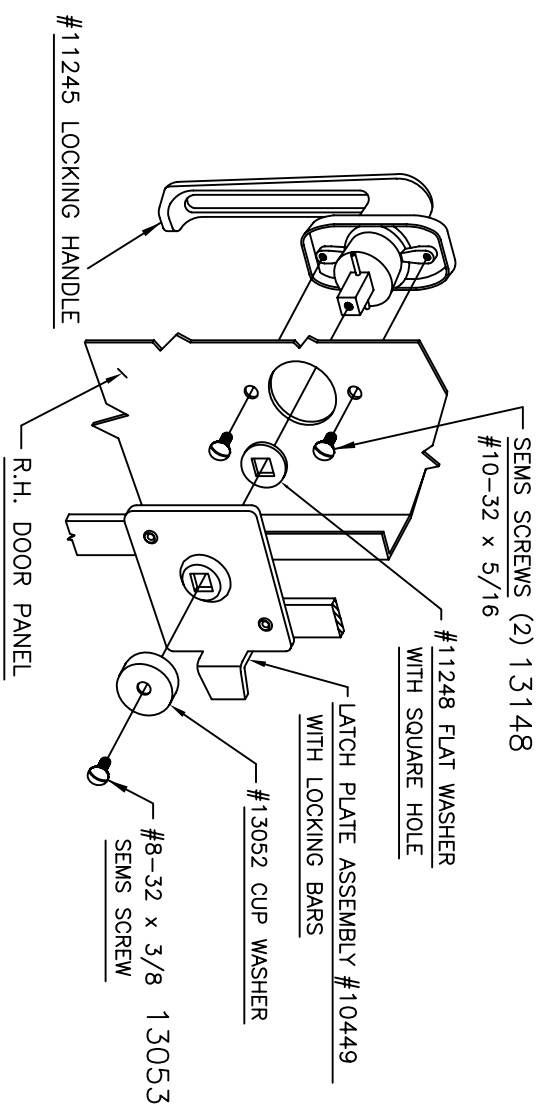
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BOLTING TYPE
 DOOR HANDLE
 ASSEMBLY

NO: 4906B
 DRAWN BY: max
 DATE: 2-16-90
 SCALE: 1"=1"

DISC LOCATION - ASY 1

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#11245 LOCKING HANDLE ASSEMBLY PROCEDURE:

1. POSITION LOCKING HANDLE SO THAT SHANK OF LOCK PASSES THRU THE DOOR PANEL AND FASTEN SECURELY IN PLACE WITH #10-32 x 5/16 SCREWS.
2. SLIDE FLAT WASHER WITH SQUARE HOLE OVER SQUARE SHANK OF LOCK.
3. INSERT ENDS OF LOCKING BARS INTO SLOTTED BRACKETS AT TOP AND BOTTOM OF DOOR PANEL. INSTALL LATCH PLATE OVER SQUARE SHANK AT REAR OF LOCK. NOTE LATCHPLATE TANG POSITION.
4. POSITION THE CUP WASHER OVER EMBOSSED HOLE ON THE LATCH PLATE AND INSERT #8-32 x 3/8" SEMS SCREW. TIGHTEN SCREW SECURELY.
5. ROTATE THE HANDLE TO BE CERTAIN LATCHING MECHANISM IS OPERATING PROPERLY.

#4906B