

**READ THIS SHEET FIRST**  
IN ITS ENTIRETY BEFORE BEGINNING INSTALLATION

#102827-001

**STEP-BY-STEP BUILDUP OF EQUIPTO MOBILE AISLE SYSTEM**  
(NOT EVERY STEP WILL APPLY TO ALL ORDERS-REFER TO SALES INSTALLATION PRINT)

1. ASSURE ALL TOOLS ARE COLECTED FROM THE LIST 1028002-001.
2. FAMILIARIZE YOURSELF WITH THE ASSEMBLY INSTRUCTIONS.
3. SORT PARTS INTO GROUPS OF TRACK, DECKING, CARRIAGES AND END PANELS.
4. LAY TRACK OUT ON FLOOR PER SALES INSTALLATION PRINT FOR CUSTOMER'S JOB SITE. LEVEL AND ANCHOR TRACK PER INSTRUCTIONS 1028011-001. FOR WALL-TO-WALL TRACK, COMPLETE STEP 10 BEFORE ANCHORING TRACK. (REST OF CREW NOT WORKING ON TRACK CAN BEGIN WITH STEPS 5, 8 & 9).
5. DRILL HOLES IN DECKING AND INSTALL LEVELERS PER INSTRUCTIONS 1028020-001 (FOR CUSTOMER SUPPLIED DECKING, SEE INSTRUCTIONS 1028012-001).
6. LAY DECKING AND LOCATE PLACES TO COUNTERBORE FOR ANCHOR CLEARANCE PER INSTRUCTIONS 1028020-001. DECKING MAY BE ATTACHED WITH FLAT HEAD TEK SCREWS, TO THE TRACK BASE.
7. ATTACH RAMP PER INSTRUCTIONS 1028021-001 & 1028023-001 AND DECK SKIRTING PER INSTRUCTIONS 128022-001.
8. ASSEMBLE STARTER CARRIAGES PER MECHANICAL INSTRUCTIONS 1028000-001 OR MANUAL INSTRUCTIONS 1028013-001 OR FIXED INSTRUCTIONS 1028015-001 & 1028017-001. (ALSO SEE STEP 10)
9. ASSEMBLE ADD-ON CARRIAGES PER MECHANICAL INSTRUCTIONS 1028001-001 OR MANUAL INSTRUCTIONS 1028014-00 OR FIXED INSTRUCTIONS 1028016-001 & 1028018-001. (ALSO SEE STEP 10)
10. SLIDE CARRIAGE MID-SUPPORTS WITH SEISMIC TIP STOP, INTO TRACT CHANNELS FROM THE END.
11. REVIEW THE SALES INSTALLATION PRINT FOR CARRIAGE BUILDUP CONFIGURATIONS. BRING THE STARTER AND ADD-ON CARRIAGES IN AND STAND THEM ON THEIR SIDES ACROSS THE TRACK & DECKING, ACCORDING TO THE BUILDUP CONFIGURATIONS.
12. REVIEW THE SALES INSTALLATION PRINT FOR CARRIAGE BUILDUP CONFIGURATIONS AND IF NEEDED, RELOCATE MID-SUPPORTS TO COINCIDE WITH THE BOTTOM OF THE SHELVING UPRIGHTS FOR SUPPORT OF BACK-TO BACK SHELVING. INSTALL ALL SHELVING UPRIGHT BASE BRACKETS TO COINCIDE WITH THE BOTTOM OF THE SHELVING UPRIGHTS.
13. MOUNT FIXED CARRIAGE FEET TO THE TRACK AT LOCATIONS DEFINED BY THE SALES INSTALLATION PRINT. (REST OF CREW NOT WORKING ON FIXED CARRIAGES CAN BEGIN WITH STEP 19 END-PANELS BUILDUP.
14. ATTACH ADD-ON CARRIAGES TO STARTER CARRIAGES PER INSTRUCTIONS 11028019-001.
15. ATTACH ASSEMBLED FIXED CARRIAGES ONTO CARRIAGE FEET PER INSTRUCITONS 1028015-001 THRU 1028018-001
16. ATTACH END STOPS TO ENDS OF TRACK PER INSTRUCTIONS 1028011-001
17. ATTACH FINISH ENDCOVERS TO END OF CARRIAGES (BY WALL) PER INSTRUCTIONS 1028004-001.
18. LAY ASSEMBLED CARRIAGES OVER AND SET WHEELS ONTO THE TRACKS
19. BULDUP ENDPANELS AND ATTACH TO CARRIAGE ENDS PER INSTRUCTIONS 1028004-001