Step 1  DISASSEMBLE THE SLIDE

NOTE:

TO DISASSEMBLE THE SLIDE, EXTEND IT AS FAR AS IT GOES AND PULL PLASTIC LEVER UP FOR LEFT HAND SLIDE AND PUSH IT DOWN FOR THE RIGHT HAND SLIDE. AFTER ACTUATING THE PLASTIC LEVER, SLIDE INNER SLIDE OUT.

OUTER SLIDE (LEFT HAND)
18949L 18”
18950L 24”

INNER SLIDE - ATTACHED TO DRAWER (DRAWER NOT SHOWN FOR CLARITY)
18949R 18”
18950R 24”

PLASTIC LEVER

PULL OUT
Step 2  ASSEMBLE OUTER SLIDE TO BRACKETS

a) V-GRIP ASSEMBLY

NOTE:
INSERT #7606 SHIM BETWEEN BRACKET AND SLIDE WHEN NEEDED. TIGHTEN ALL HARDWARE SECURELY.

#13136 FLAT HEAD MACH SCREW
1/4" - 20 x 1/2"
#13060 KEPS SHAKEPROOF NUT
1/4" - 20
(2 EACH PER SLIDE)

FULL SCALE

b) IRON GRIP ASSEMBLY

NOTE:
TIGHTEN ALL HARDWARE SECURELY.

#13136 FLAT HEAD MACH SCREW
1/4" - 20 x 1/2
(2 PER SLIDE)

FULL SCALE
DRAWER SLIDE REPLACEMENT

INSTRUCTION

1) Fully extend frame slides outward as shown on figure #1. Do the same for the opposite frame side.

2) Make certain that the bearing carriage inside the frame slide is extended fully outward before preceding to the next step. Failure to do this may result in damaging the bearing carriage. Refer to figure #2.

3) With each bearing carriage extended fully on both frame sides, engage the drawer by inserting the drawer slides in tandem. It is important to insert the drawer straight and not at an angle; two people may be required for large drawers.

4) Keeping the drawer straight, apply a number of short uniform pushes until the drawer totally closes. It is common to feel more interference when reaching the three-quarter closed position.

5) Continue with the next drawer following steps 1 - 4.

CAUTION: INSERTING THE DRAWER SLIDES WITH THE BEARING CARRIAGE NOT FULLY EXTENDED OUTWARD MAY RESULT IN DAMAGE TO THE CARRIAGE; CAUSING A LOSS OF BALL BEARINGS AND ROUGH SLIDING ACTION.