1. Position drawer units in row.
2. Remove two (2) top drawers and cradles from each unit.
3. Fasten units side by side at top as shown.
TYPICAL WALKWAY ASSEMBLY OVER MODULAR DRAWER CABINETS

1. PLACE END SUPPORT BRACKET ON END UNIT WITH END OF BRACKET EVEN WITH FRONT OF CABINET AS SHOWN ABOVE.

2. USING BRACKET AS TEMPLATE, DRILL 4 HOLES, 9/16" DIA., IN EACH END CABINET.
1. Place grating panels on floor with flanges turned up.
2. Splice panels end to end as shown above. Tighten bolts securely. See detail 4.

Typical Walkway Assembly
Over Modular Drawer Cabinets
TYPICAL WALKWAY ASSEMBLY
OVER MODULAR DRAWER CABINETS

1. Position panels side by side as shown above.
2. Fasten panels side by side thru side flanges every 24" with 5/16-18 x 5/8 hex head bolts & locknuts.
1. Fasten End Support Brackets in place at each end of panel assembly.
2. Position Support Channels over panel ass'y.
   Every 30° and fasten thru side flanges of grating.
   Use 5/16-18 x 3/8" hex head bolts and locknuts.
Typical Walkway Assembly

Over Modular Drawer Cabinets

1. Lift Grating Assembly from floor, turn right side up, and position on top of cabinets with end supports over hanging ends of cabinets.
2. If stairway is to be installed, fasten top mounting brackets as shown above.
3. If no stairway, fasten end brackets to end of cabinets.

See Stairway Assembly Drawing 41334B
TYPICAL WALKWAY ASSEMBLY
OVER MODULAR DRAWER CABINETS

LINE POST

CORNER POST

RAILING POST ASSEMBLY

1. Position railing posts along outer edge of walkway.

2. Stand post upright and using slots in post plate and in floor grating, drill 3/8" dia. holes down thru cabinet top. 4 per line post and 3 per corner post.

3. Fasten posts in place using 3/8-16 x 2 1/2" square head bolts, plain and lock washers, and hex nuts. Do not tighten until rails and kickplates are installed.

See details 8 thru 11 on drawing 41675 for assembly instructions.