OFFSET RIGID FRAME
CLOSED UNIT
ASSEMBLY INSTRUCTIONS

1. PARTS

2. INSTALL BACKS
   Layout the posts with the angles facing each other
   Lay the backs on the flat angles of the post.
   Insert 1/2" bolts through the post from the bottom.
   Place one bolt at the top, bottom and middle of the post.
   Backs made in two pieces should overlap 3" in the center and be flush with the post ends on top and bottom.

3. INSTALL RIGID FRAME SHELVES
   Place a rigid frame shelf at the top of the post.
   Insert shoulder bolt thru post hole and shelf hole (Fig.1). Connect 4 point lock nut (Fig.2) and tighten shoulder bolt (Fig.3). When all connections are completely tightened, this unit forms a rigid structure.

4. INSTALL FRONT'S POSTS
   Put the front's posts on rigid frame shelves and use 1/2" bolts only for fastening the rigid frame shelves to the posts.
5. INSTALL SIDES

Sides are attached with 1/2" bolts through the round holes in the offset flange of the post.

SIDES

5/2 BOLT
1/4-20 NUT

Sides made in two pieces should overlap 3" in the center and be flush with the post ends on top and bottom.

6. INSTALL REGULAR SHELVES

Insert bottom of clip first.

Clips fit in the square hole in the post.
Use four clips per shelf.

Install four clips at desired shelf height.
Place each shelf on the clips and tap down to seat.

7. JOIN MULTIPLE UNITS TOGETHER

Tie in top and bottom of all units with 1" bolts and nuts.

On units above 87" tie in top, bottom and middle.

NOTE: Common backs and sides can be used with multiple units.

Four places at corners.
OFFSET RIGID FRAME
OPEN UNIT
ASSEMBLY INSTRUCTIONS

1. PARTS
- Rigid frame shelf
- Regular shelf
- Front
- Offset angle post

2. ATTACH RIGID FRAME SHELVES AND POSTS.
- Put rigid frame top and bottom shelves between offset posts.
- Insert shoulder bolt thru post hole and shelf hole. Connect 4 point lock nut and tighten shoulder bolt.
- When all connections are completely tightened, this unit forms a rigid structure.

3. STAND UNIT UP
- Each rigid frame shelf requires 16 lbs and PM lts.

4. INSTALL SHELVES
- Install four clips at desired shelf height.
- Place each shelf on the clips and tap down to seat.

5. JOIN MULTIPLE UNITS TOGETHER
- Tie in the top and bottom of all units with 1/2" bolts and nuts.
- Place the bolt in the first hole below the top shelf and above the bottom shelf.
- It is suggested that all of the units be assembled, then layout the entire stockroom prior to installing the shelves.