TEARDOWN BENCH ASSEMBLY INSTRUCTIONS

READ INSTRUCTIONS BEFORE ASSEMBLING
Step 1
BACK STRINGER ASSEMBLY

<table>
<thead>
<tr>
<th>NO.</th>
<th>DEPTH</th>
<th>HEIGHT</th>
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<tbody>
<tr>
<td>#9921</td>
<td>28 1/2”</td>
<td>29”</td>
</tr>
<tr>
<td>#9922</td>
<td>28 1/2”</td>
<td>31 1/4”</td>
</tr>
<tr>
<td>#9923</td>
<td>28 1/2”</td>
<td>34”</td>
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</tbody>
</table>

NOTE
DO NOT TIGHTEN THE BOLTS UNTIL THE WORKBENCH IS COMPLETELY ASSEMBLED.

#13154 TRUSS HD MACH SCREWS

#10251 BACK STRINGER
4 5/8 X 46 3/4”
FOR 48” LONG BENCH

#10252 BACK STRINGER
4 5/8 X 58 3/4”
FOR 60” LONG BENCH
Step 2

TOP ASSEMBLY

NOTE - ALIGN HOLES IN BENCH TOP WITH HOLES IN TOP BRACES ON BENCH LEGS
SECURE TOP THIS STEP FOR BENCH LESS OPTIONS (E.G.. DRAWERS DRAINS PANS, CASTERS) FOR BENCH WITH OPTIONS PROCEED TO PG. 3.

13165 FLAT HD BOLT

NOTE
USE OUTSIDE HOLES IN LEG.

#13132 FLAT WASHER
#13060 KEPS NUT

NOTE
IT IS RECOMMENDED THAT THIS UNIT BE ANCHORED TO THE FLOOR

#13165 FLAT HEAD BOLT 1/4" x 1"
#13060 KEPS NUT 1/4"
(8 PER TOP)

#13132 FLAT WASHER 1/4"
(8 PER TOP)

FULL SCALE
Optional

BOTTOM SHELF ASSEMBLY

NOTE
ALL BENCHES DO NOT REQUIRE
A BOTTOM SHELF.

NOTE
DO NOT TIGHTEN THE BOLTS UNTIL THE
WORKBENCH IS COMPLETELY ASSEMBLED.

WHEN USING BOTTOM SHELF, THE STRINGERS
SHOULD BOTH BE PLACED ON BACK OF BENCH
FOR INCREASED STABILITY

#13154 TRUSS HD MACH SCREWS

#6120 BOTTOM SHELF
12 7/8" X 47 1/4"
FOR 48" LONG BENCH

#6121 BOTTOM SHELF
12 7/8" X 59 1/4"
FOR 60" LONG BENCH

#13154 TRUSS HD MACH SCREW
5/16" X 3/4"

#13051 TWIN WHIZZ LOCKNUT
5/16" - 18
(4 PER BOTTOM SHELF)

FULL SCALE
Optional

DRAWER MOUNTING CHANNELS

a) REMOVE DRAWER FROM FRAME
b) ATTACH CHANNEL TO FRAME USING FORWARD HOLE ON FRAME AND SECOND HOLE ON CHANNEL
C) ATTACH CHANNEL TO DRAWER FRAME IN REAR USING REAR HOLE IN FRAME AND THIRD HOLE IN CHANNEL

#7327 Mounting Bracket(2)

FRONT AND REAR BENCH CHANNELS

INSERT THE DRAWER MOUNTING ASSEMBLY INTO THE FRONT AND REAR CHANNELS. THE DRAWER CAN BE PLACED ON EITHER END OF THE BENCH. USE THE TWO HOLES CLOSEST TO THE DESIRED END.

#13162 SCREWS

#13060 HEX NUT 1/4"

(2 PER CHANNEL)

FULL SCALE

#11651 FRONT & REAR CHANNEL 4'
#11652 FRONT & REAR CHANNEL 5'

#7327 MOUNTING BRACKET

#13162 SCREW

FRONT AND REAR CHANNELS

MOUNTING CHANNELS

#13162 SCREWS (2)

WORKBENCH DRAWER
Optional

2b. DRAIN PAN GUIDES

BOLT DRAIN PAN GUIDES TO UNDERSIDE
OF MOUNTING ASSEMBLY USING #13162
AND #13060 KEPS NUTS

#7329 DRAWER GUIDES

#13162 SCREWS(4)

3a. SUB ASSEMBLY TO BENCH

(SEE NEXT PAGE)

a) SLIDE OPEN END OF ASSEMBLY OVER BENCH LEG SO THAT
TOP FLANGE OF FRONT AND REAR CHANNELS REST ON TOP
OF BENCH LEG
b) SLIDE DRAWER END OF ASSEMBLY OVER BENCH LEG SO THAT
TOP FLANGE OF FRONT AND REAR CHANNELS REST ON TOP
OF BENCH LEG
c) CAREFULLY ALIGN HOLES ON CHANNELS WITH OUTER
HOLES ON BENCH LEGS
Optional

3a SUB ASSEMBLY TO BENCH (Cont'd)

READY FOR TOP INSTALLATION
FASTEN TOP TO FRAME
ALIGN HOLES IN DRAIN TOP WITH OUTER HOLES
ON TOP BRACES ON BENCH LEGS

INSERT #8512W INTO DRAIN PAN GUIDES
NOTE – DRAIN PAN MUST BE PLACED UNDER
HOLE IN DRAIN TOP

#13165 FLAT HEAD BOLT 1/4” x 1”
#13060 KEPS NUT 1/4”
(8 PER TOP)

#13132 FLAT WASHER 1/4”
(8 PER TOP)
Optional

DRAWER INSTALLATION

a. STOP CLIPS INSTALLATION

DRAWER FRAME

NOTE
INSERT REAR OF DRAWER INTO FRAME AND INSTALL DRAWER STOPS AS SHOWN.

#10227 STOP CLIP

#13073 SCREW

DRAWER STOP SLOTS

b. LINER INSTALLATION

#13016 SCREWS

#11801 LINER

LINER SLOTS

#13073 PAN HD TYPE A SHT. MTL. SCREW 1/4" X 3/8"
(2 PER DRAWER)

#13016 PHILLIPS PAN HD. SHT. MTL. SCREW #8 X 3/8"
(2 PER DRAWER)
Optional
Step 6
MOBILE CASTER KIT

#13154 TRUSS HEAD SCREW

CASTER CHANNEL

#11608 SWIVEL CASTERS

#13175 FLAT WASHER

#13051 HEX NUT

#13154 TRUSS HEAD SCREW 5/16"-18 x 3/4"
#13057 HEX NUT 5/16"
#13175 FLAT WASHER 5/16"
(4 PER CASTER)