51710ASY

EQUIPTO

Flex Work Center
Assembly Instructions
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**Step 1**
**ELECTRICAL STRIP ASSEMBLY**

**NOTE:**

AT EACH END OF OUTLET TWO SCREWS ARE TO BE REMOVED AS SHOWN. MOUNTING ANGLES ARE TO BE ATTACHED USING THESE SCREWS. (FOR CLARITY CORD IS NOT SHOWN ON OUTLET)

LEG SHOWN UPSIDE DOWN

NOTE:

BOLT OUTLET STRIP TO THE LEG WITH #13143 SCREWS. CLAMP STRAIN RELIEF GROMMET OVER THE ELECTRIC CORD AND PUSH THIS ASSEMBLY THROUGH THE LEG AS SHOWN. INNER COVER NOT SHOWN FOR CLARITY.

#13143 SL PAN HD SHT MET SCREW

#10 - 1/2"

(4 PER OUTLET STRIP)

FULL SCALE
Step 2

MODESTY PANEL ASSEMBLY

MODESTY PANEL ASS'Y

#13035 "J" NUT

#13006 PAN HEAD SCREW

BENCH ASSEMBLY

#13035 TINNEMAN J-NUT
FOR SHEET METAL SCREW
(6 PER PANEL)

FULL SCALE

#13006 PAN HEAD SCREW
METAL SCREW
1/4"-20 X 3/8"
(6 PER PANEL)
Step 3
WOOD/LAMINATE TOP ASSEMBLY

NOTE
BOLT TOP TO LEG BEFORE INNER PANEL IS ASSEMBLED

NOTE
THE ROUNDED EDGE OF TOP IS TO BE TOWARD THE FRONT OF THE BENCH.

NOTE
BOLT WOOD TOP TO THE LEG WITH #13156 SCREW.

REMOVE DRAWERS FROM CABINET & USE #13156 SCREW TO BOLT TOP TO CABINET

TO REMOVE DRAWERS, SEE DISASSEMBLE SLIDE INSTRUCTIONS BELOW

Disassemble Slide

NOTE:
(SEE PAGE 16)
TO DISASSEMBLE THE SLIDE, EXTEND IT AS FAR AS IT GOES AND PULL PLASTIC LEVER UP FOR LEFT HAND SLIDE AND PUSH IT DOWN FOR THE RIGHT HAND SLIDE. AFTER ACTUATING THE PLASTIC LEVER, SLIDE INNER SLIDE OUT.

#13156 HEX HEAD (4 PER LEG)
FULL SCALE
Step 4 STEEL TOP ASSEMBLY

NOTE
TOP SPACER TO BE MOUNTED BETWEEN STEEL TOP AND BENCH LEGS. TOP SPACER BOLTS THROUGH SAME HOLES AS STEEL TOP.

NOTE
OPTIONAL AERIAL SHELF MUST BE ATTACHED TO WORKBENCH STEEL TOP AT THIS POINT. SEE "OPTIONAL ACCESSORIES" FOR AERIAL SHELF INSTALLATION. DO NOT TIGHTEN BOLTS UNTIL THE WORKCENTER IS COMPLETELY ASSEMBLED.

NOTE
FOR HARDBOARD ON STEEL, AFTER TOP IS ATTACHED INSERT PLUGS AS SHOWN.

#10206-3/4" DIA. PLUG

#13165 SCREW

#9240 TOP SPACER

#13162 TRUSS HEAD SCREW

NOTE
BOLT TOP TO LEG BEFORE INNER PANEL IS ASSEMBLED.

#13166 FLAT HEAD BOLT 1/4" X 1"
#13060 KEPS NUT 1/4" (8 PER TOP)

#13162 TRUSS HEAD SCREW 1/4" x 1/2"
#13060 1/4" – 20 HEX NUT
5a) SHELF SUPPORT ANGLE INSTALLATION

NOTE: WHILE DRAWERS ARE OUT OF THE CABINET IN STEP 3, MOUNT ANGLE TO CABINET

#13154 SCREW

#517115F SHELF SUPPORT ANGLE

15” CABINET

5b) HALF SHELF ASSEMBLY

NOTE: DO NOT TIGHTEN BOLTS UNTIL THE WORKCENTER IS COMPLETELY ASSEMBLED.

#13154 SCREW

HALF SHELF

LEG ASS’Y (FROM STEP 3a)

LEG ASS’Y (FROM STEP 2)

15” CABINET

NOTE:
INSTALL SHELF SUPPORT ANGLE TO INNER PANEL. INNER PANEL ATTACHES TO LEG AFTER BENCH TOP HAS BEEN INSTALLED.

#13154 TRUSS HD MACH SCREW
5/16” x 3/4”

#13051 TWIN WHIZZ LOCKNUT
5/16” – 18
(8 PER SHELF)
NOTE:
TO CHANGE A LEG FROM THE RIGHT SIDE TO THE LEFT, PUT LEVELING SCREWS ON TOP OF THE LEG AND FLIP 180 DEGREES.
1a) BACK PANEL ASSEMBLY

SOLID BACK PANEL

WIRE BACK PANEL

NOTE
IF AN ELECTRICAL STRIP HAS TO BE ATTACHED TO THE LEG FOLLOW THE INSTRUCTIONS ON PAGE 3 - STEP 1.
IF A TACK BOARD HAS TO BE INSTALLED, PEEL OFF THE TAPE AND ATTACH TACK BOARD TO THE BACK PANEL.

AERIAL SUPPORT

1b) SHELF ASSEMBLY

STEEL TOP

NOTE
THE ROUNDED EDGE OF TOP TO BE TOWARD THE FRONT OF THE BENCH.

AERIAL SUPPORT

#13162 SCREW

#13162 TRUSS HEAD SCREW
1/4" - 20 X 1/2"

#13060 KEPS NUT 1/4" - 20
(4 PER SHELF)

FULL SCALE

#13156 SCREW

#13156 HEX WASHER HEAD TAPPING SCREW
1/4" - 14 x 1"
(4 PER TOP)

FULL SCALE
ATTACHING AERIAL SHELF TO STEEL TOP

NOTE
COMMON SCREWS ARE USED FOR ATTACHING AERIAL SHELF TO STEEL TOP AND STEEL TOP TO THE LEGS.

AERIAL SHELF ASSEMBLY

#13165 SCREW

STEEL TOP

#13165 SCREW

FLANGE UP

FLANGE DOWN

NOTE
AFTER THE TOP SHELF IS ASSEMBLED, INSTALL LEG INNER COVERS SAME WAY AS SHOWN FOR BENCH IN STEP 7.

LEGS AND HALF SHELF ASSEMBLY

#13162 TRUSS HEAD SCREW
1/4" x 1/2"

#13060 KEPS NUT 1/4"
(4 PER TOP)

#13165 FLAT HEAD BOLT
1/4" X 1"

(8 PER TOP)
1d) ATTACHING AERIAL SHELF TO WOOD TOP

NOTE
BEFORE BOLTING AERIAL SHELF ASSEMBLY TO THE WOOD TOP, DRILL FOUR PILOT HOLES AT THE LOCATIONS INDICATED.

NOTE
AFTER THE TOP SHELF IS ASSEMBLED, INSTALL LEG INNER AND OUTER COVERS SAME WAY AS SHOWN FOR BENCH IN STEP 6

#13156 HEX WASHER HEAD TAPPING SCREW
1/4" - 14 x 1"
(4 PER ASSEMBLY)
FULL SCALE
2. KEYBOARD ASSEMBLY

2a) SLIDE ASSEMBLY

NOTE
BEFORE BOLTING SLIDE TO THE WOOD TOP, DRILL NINE PILOT HOLES AT THE DESIRED LOCATION. TIGHTEN SCREWS SECURELY.

#912306H PAN HD SHT MET SCREW
#10 – 3/4”
(8 PER SLIDE)
(1 PER RUBBER BUMPER)

FULL SCALE

SLIDE—#517185H (Includes Arm Support)

RUBBER BUMPER
#974105HB

2b) ARM SUPPORT ASSEMBLY

NOTE
BOLT ARM SUPPORT IN THE MIDDLE OF THE KEYBOARD SHELF IN THE PRE DRILLED HOLES. TIGHTEN ALL SCREWS SECURELY.

#912306H PAN HD SHT MET SCREW
#10 – 3/4”
(6 PER ARM SUPPORT)

FULL SCALE

KEYBOARD SHELF
#517186H

ARM SUPPORT

912306H SCREW
2c) KEYBOARD SHELF INSTALLATION

NOTE
PLACE ARM SUPPORT INTO THE SLIDE AND SLIDE IT FORWARD AS FAR AS IT GOES.

2d) REAR BUMPER ASSEMBLY

NOTE
INSTALL REAR BUMPER AS SHOWN. TIGHTEN SCREW SECURELY.

#912306H PAN HD SHT MET SCREW
#10 - 3/4"
(1 PER BUMPER)

FULL SCALE
3. MOBILE WHEEL KIT ASSEMBLY

3a) CASTER BAR ASSEMBLY

- #224651F CASTER BAR
- #13134 SCREW
- #11645 SWIVEL CASTERS (NO LOCK) (2)
- #11646 SWIVEL CASTERS (WITH LOCK) (2)

3b) CABINET ASSEMBLY

15" CABINET

NOTE
THIS MOBILE WHEEL KIT IS USED TO MOBILIZE ANY EQUIPTOFLEX CABINET.

- #13188 HEX HEAD BOLT 3/8"-16 x 3/4" (2 PER CASTER BAR ASS'Y)
- #13182 SPRING LOCKWASHER 3/8"
4. SPACER FOR STEEL TOP

NOTE

If a steel top is installed on the top of a 15" cabinet, a spacer has to be mounted on the cabinet and remove the top drawer. Assemble the spacer with #13162 screws on the top cap flange as shown. Tighten all hardware securely.
DRAWER AND SLIDE ASSEMBLY

BALL SEPARATOR
(BE SURE BALL SEPARATOR IS AT THE FRONT END OF THE SLIDE)

MOD. DRAWER ASS’Y

NOTE:
WHEN DRAWER IS INSERTED INTO THE OUTER SLIDES, ADVANCE THE DRAWER PARALLEL TO THE OUTER SLIDES TO AVOID BINDING.

OPTIONAL SHELF INSTALLATION

Step 1 SHELF CLIP INSTALLATION

NOTE:
INSERT SHELF CLIPS INTO THE CLIP HOLDER UNDER THE SHELF ON BOTH SIDES OF SHELF AS SHOWN.
Step 1 SHELF INSTALLATION

NOTE:
INSERT REAR SHELF TABS INTO THE REAR POST SLOTS AND SHELF CLIPS INTO THE FRONT POST SLOTS AS SHOWN. PUSH THE SHELF DOWN IN THE FRONT UNTIL IT IS LOCKED IN PLACE. SIDES AND BACK OF CABINET REMOVED FOR CLARITY.

Step 2 DIVIDER INSTALLATION

NOTE:
ENGAGE DIVIDER HOLDER FLANGE WITH DRAWER FLANGE AND ROTATE DIVIDER HOLDER DOWNWARD, AS SHOWN, UNTIL THE HOLDER IS LOCKED IN PLACE. INSTALL ANOTHER HOLDER IN THE SAME WAY IN THE OTHER SIDE OF THE DRAWER. INSERT DIVIDER BETWEEN THE RIBS OF HOLDERS.
### Equiptoflex Parts List

#### Cabinet Frames
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<td>224810AR</td>
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#### Modesty Panels
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#### Aerial Back Panels
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#### Bench Tops
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<th>*Steel w/Masonite installed by factory</th>
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#### Aerial Shelf Supports
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