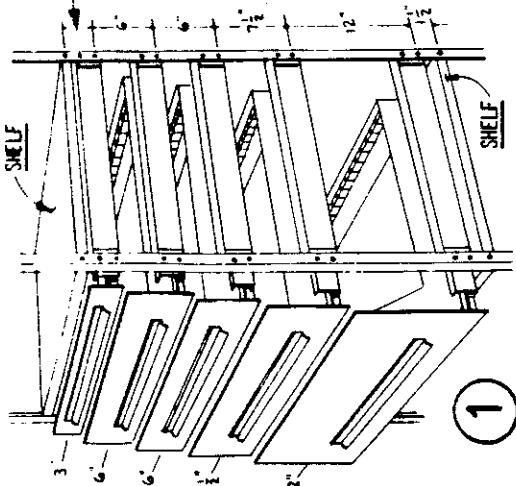


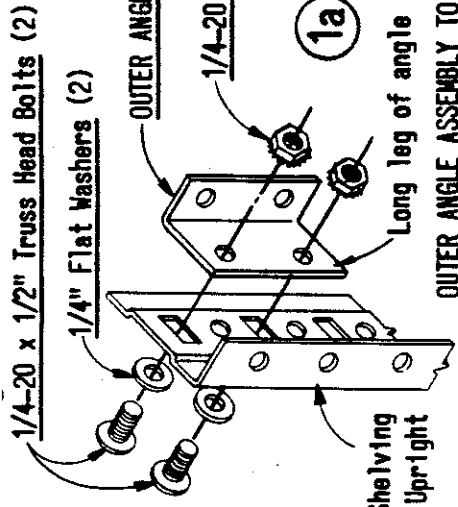
INSTALLING EQUIPTO WIDE DRAWERS INTO SHELVEING MANUFACTURED BY OTHERS

1. Prepare shelving unit for drawer assembly. See detail 1.
2. Fasten brackets to uprights. See details 1a and 1b.
3. Fasten Outer Channels in place. See detail 2.
4. Insert Carriage into channels. Detail 3
5. Install Drawer into carriage. Detail 4.



WIDE DRAWER ASSEMBLY INTO SHELVEING MANUFACTURED BY OTHERS

In general, assembly procedure will be the same for all shelving.
 ALL OUTER ANGLES, fastened to the shelving posts, shall have non-threaded holes. See DETAIL 1a.
 ALL INNER ANGLES shall have threaded holes. DETAIL 1b.
 Shape and size of shelving post shall determine length of mounting bolts to be used.
 Nominal width dimension between OUTER CHANNELS after all hardware has been tightened shall be 34".
 Carriages and drawers are to be inserted only after all mounting hardware has been tightened securely.

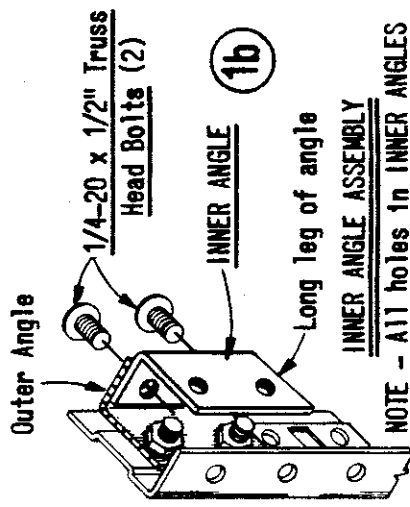


1a

OUTER ANGLE ASSEMBLY TO UPRIGHT

NOTE - OUTER ANGLES have non-threaded holes. Do not tighten bolts holding OUTER ANGLE to upright until Outer Channel is in place.

NOTE - Because of manufacturer's shelf clip size, field installers of drawers must determine location of drawer in relation to upper shelf.



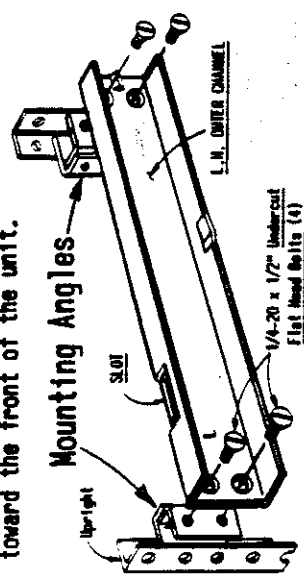
1b

INNER ANGLE ASSEMBLY

NOTE - ALL holes in INNER ANGLES are threaded.

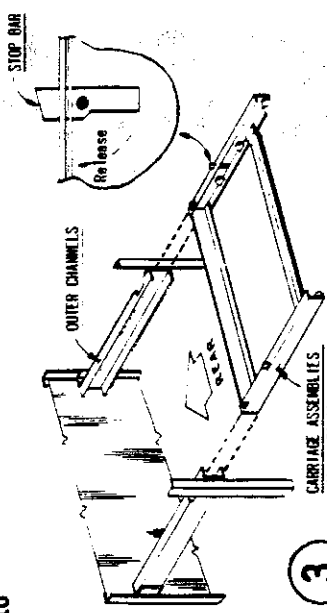
Tighten bolts holding Inner Angle securely, BEFORE mounting Outer Channels in place.

NOTE - Position slotted flange of channel to the top and toward the front of the unit.



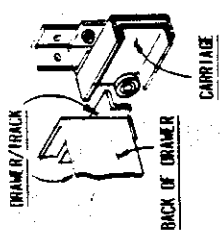
2

OUTER CHANNEL ASSEMBLY R.H. and L.H. Required



3

INSERTING CARRIAGE INTO SHELVEING



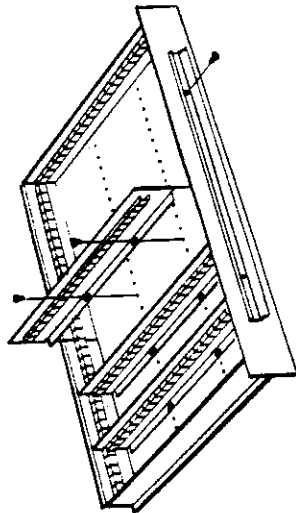
4

INSTALLING THE DRAWER

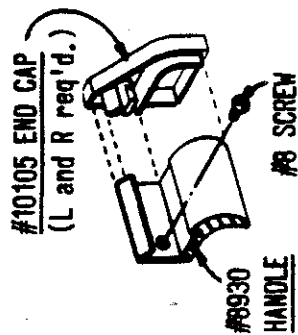
NOTE - Lift up on front of drawer while pushing in.

DRAWER DIVIDERS & PARTITIONS

DIVIDER SPACES (40 total)		DIVIDER SPACES (40 total)																
		Partitions																
		4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
4	5	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
6	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
8	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
10	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
12	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
14	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
16	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
18	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
20	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
22	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
26	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
28	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
30	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
32	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
34	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
36	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
38	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
40	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1



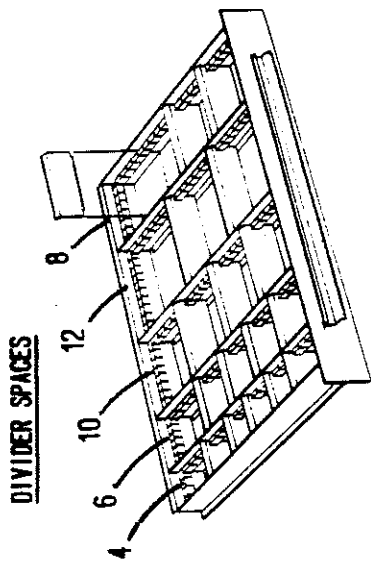
PARTITION & HANDLE ASSEMBLY
Fasten handle and partitions in place with #8-32 x 5/16" Round Head Screws.



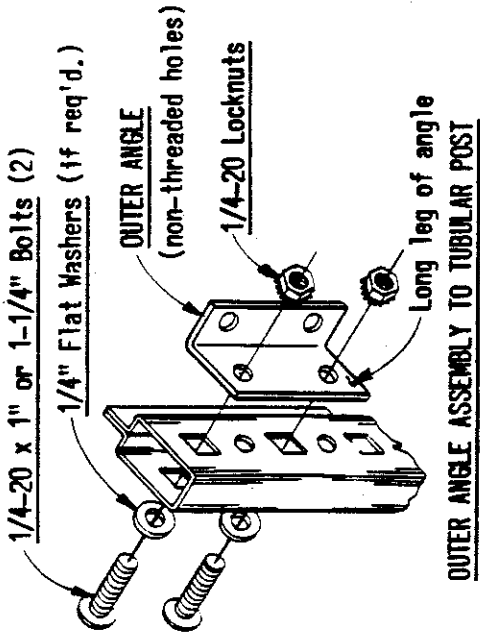
#10105 END CAP
(L and R req'd.)

#8330 HANDLE

#8 SCREW



TYPICAL DIVIDER PLAN 'D'



1/4-20 x 1" or 1-1/4" Bolts (2)

1/4" Flat Washers (if req'd.)

OUTER ANGLE

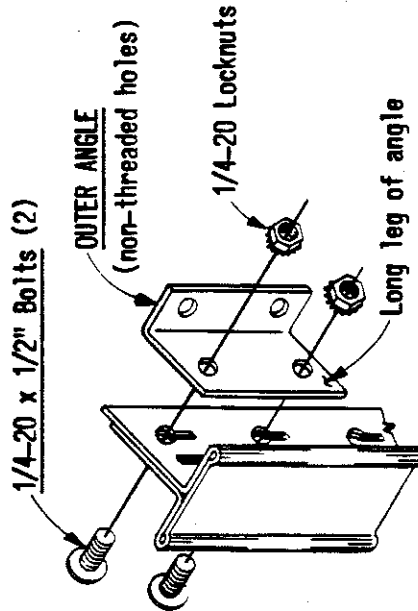
(non-threaded holes)

1/4-20 Locknuts

Long leg of angle

OUTER ANGLE ASSEMBLY TO TUBULAR POST

NOTE - Length of bolts will be determined by the width of tubular post.



1/4-20 x 1/2" Bolts (2)

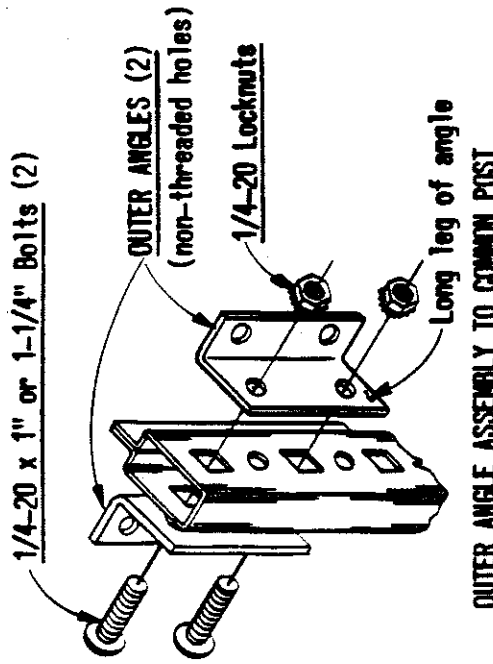
OUTER ANGLE

(non-threaded holes)

1/4-20 Locknuts

Long leg of angle

OUTER ANGLE ASSEMBLY TO 'T' POST



1/4-20 x 1" or 1-1/4" Bolts (2)

OUTER ANGLES (2)

(non-threaded holes)

1/4-20 Locknuts

Long leg of angle

OUTER ANGLE ASSEMBLY TO COMMON POST

NOTE - Length of bolts will be determined by the width of tubular post.