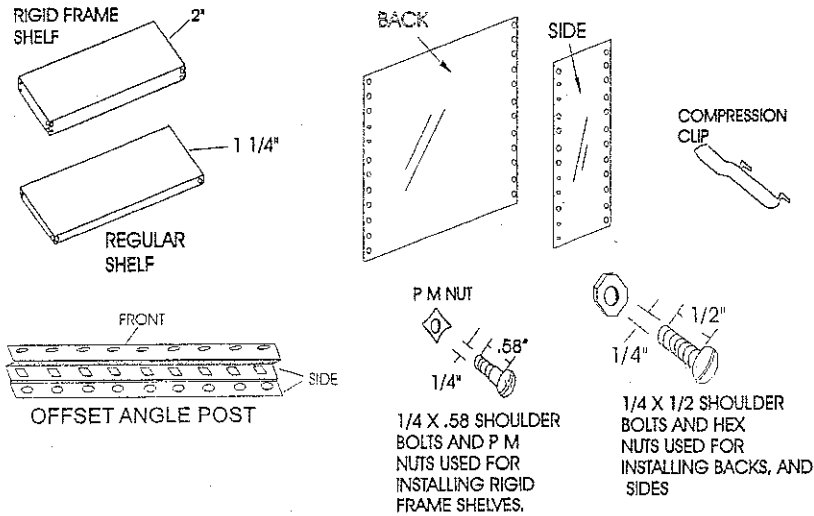


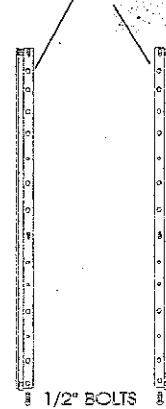
OFFSET RIGID FRAME CLOSED UNIT ASSEMBLY INSTRUCTIONS

1. PARTS



2. INSTALL BACKS

Layout the posts with the angles facing each other

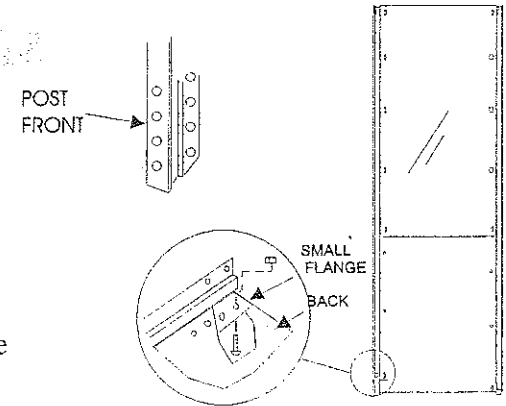


Lay the backs on the flat angles of the post.

Insert 1/2" bolts through the post from the bottom.

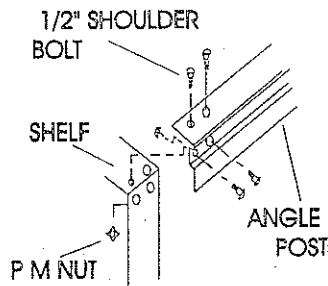
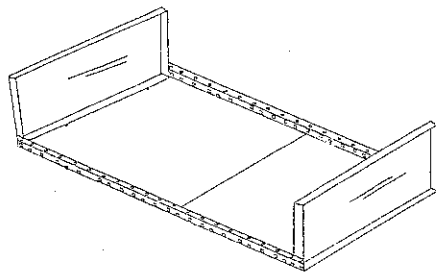
Place one bolt at the top, bottom and middle of the post.

Backs made in two pieces should overlap 3" in the center and be flush with the post ends on top and bottom.

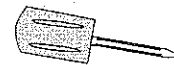


3. INSTALL RIGID FRAME SHELVES

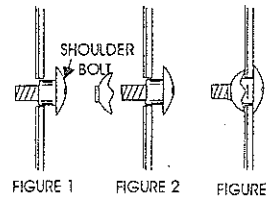
Place a rigid frame shelf at the top of the post.



Insert shoulder bolt thru post hole and shelf hole (Fig.1). Connect 4 point lock nut (Fig.2) and tighten shoulder bolt (Fig.3). When all connections are completely tightened, this unit forms a rigid structure.



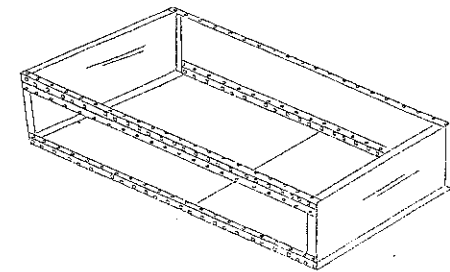
Use large handle screw driver to tighten bolts for maximum tightness and least wrist fatigue.



4. INSTALL FRONT'S POSTS

Put the front's posts on rigid frame shelves

and use 1/2" bolts only for fastening the rigid frame shelves to the posts.

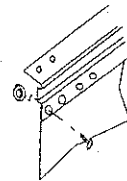
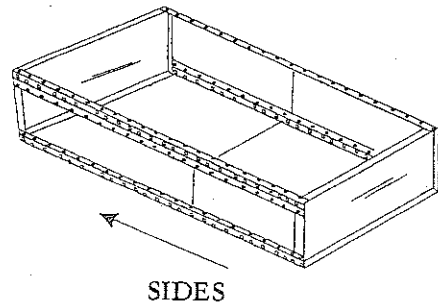


OFFSET RIGID FRAME CLOSED UNIT

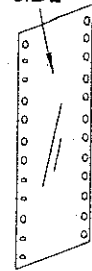
ASSEMBLY INSTRUCTIONS

5. INSTALL SIDES

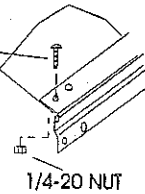
Sides are attached with 1/2" bolts through the round holes in the offset flange of the post.



SIDE



1/2" BOLT

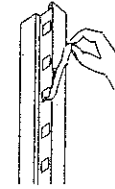


1/4-20 NUT

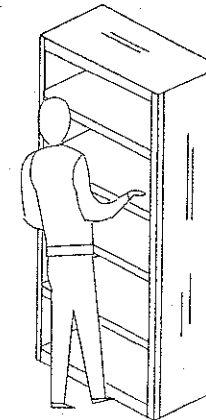
Sides made in two pieces should overlap 3" in the center and be flush with the post ends on top and bottom.

6. INSTALL REGULAR SHELVES

Insert bottom of clip first.



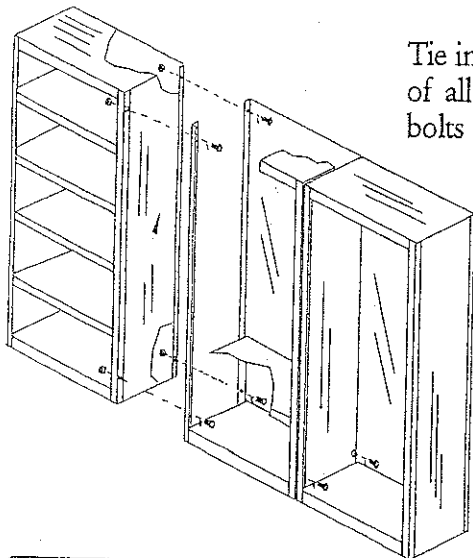
Clips fit in the square hole in the post. Use four clips per shelf.



Install four clips at desired shelf height.

Place each shelf on the clips and tap down to seat.

7. JOIN MULTIPLE UNITS TOGETHER

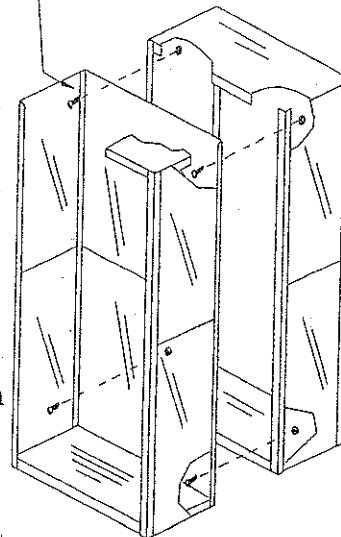


Tie in top and bottom of all units with 1" bolts and nuts.

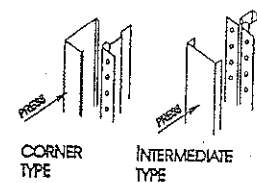
On units above 87" tie in top, bottom and middle.

NOTE:
Common backs and sides can be used with multiple units.

Four places at corners.



POST COVER PLATES

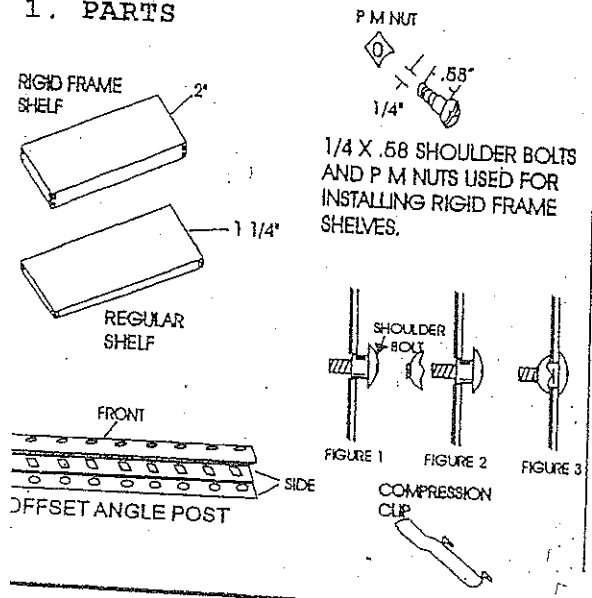


Install accessories

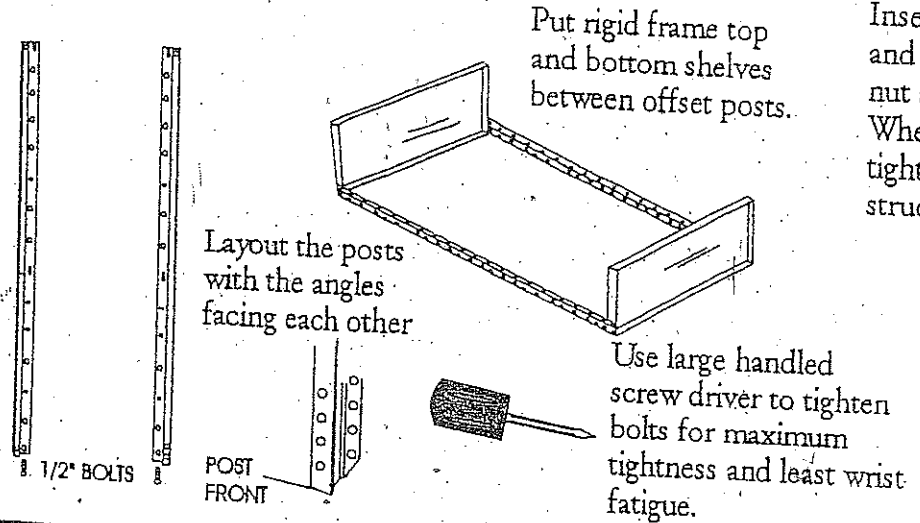
OFFSET RIGID FRAME OPEN UNIT ASSEMBLY INSTRUCTIONS

625 E 10TH AVE.
HIALEAH FL 33010-4641
PHONE (305)4994800

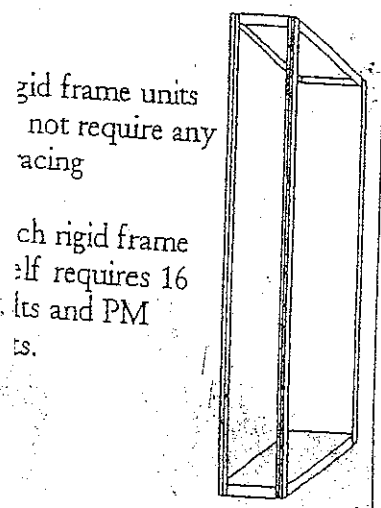
1. PARTS



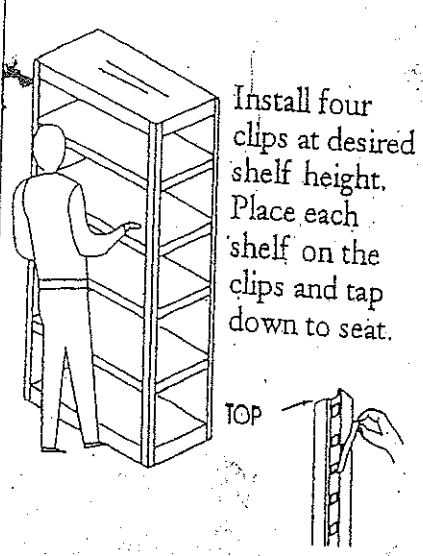
2. ATTACH RIGID FRAME SHELVES AND POSTS.



3. STAND UNIT UP



4. INSTALL SHELVES



5. JOIN MULTIPLE UNITS TOGETHER

